Presentation Q1 Results 2014

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3rd Bridge Construction



Agenda

1.	Market Overview Market Trends Cement and Clinker Volume Changes Readymix Volume Changes Export Regions 	4 12 13 14
2.	 Business Lines Cement Profit and Loss Results Readymix Profit and Loss Results 	16 18
3.	 Financial Report Income Statement Cash Flow Dividend Policy Capex Structure Net Debt / EBITDA Balance Sheet 	21 23 25 26 27 28
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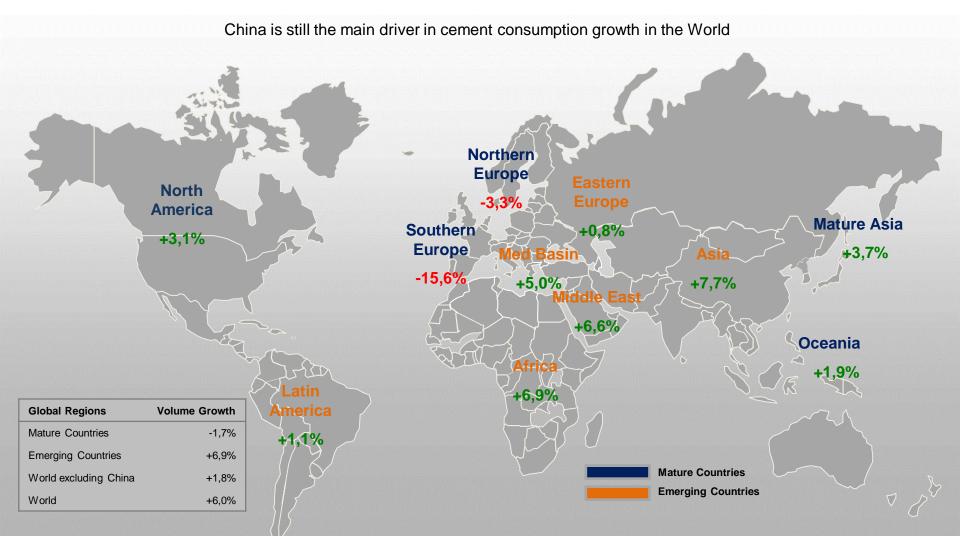


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Cement Consumption Trends : Regional Consumption 2013 Estimate



This presentation/report demonstrates "estimated results" of market research done by Akçansa Çimento Sanayi ve Ticaret A.Ş. in addition to sourcing from Exane BNP Paribas Survey report – Jan, 14.





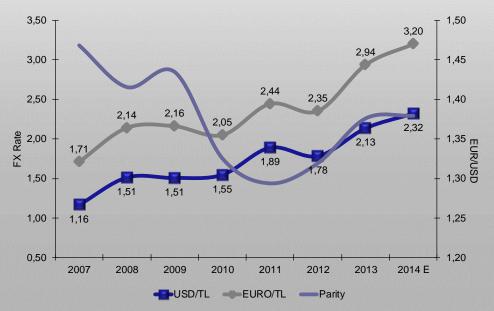
Macroeconomic Assumptions for Turkey 2007 – 2014E

•Inflation expectation is revised based on revision of FX rate expectation

•Interest rate level is expected to increase which will effect on mortgage rates

•Budget deficit per capita has slight upside trend in the election year 2014

Turkey Macroeconomic Indicators								
Years	Government Budget Deficit/GDP	TR-3 Months Deposit Rate, Annual,%	Population (mio)					
2007	-1,6%	17,5%	70,2					
2008	-1,8%	20,0%	71,1					
2009	-5,5%	9,3%	72,1					
2010	-3,6%	7,6%	73,0					
2011	-1,4%	10,7%	74,0					
2012	-2,0%	7,9%	74,9					
2013	-1,3%	8,9%	76,1					
2014	-2,5%	11,6%	76,9					



Source: Sabancı Holding and Akcansa assumptions

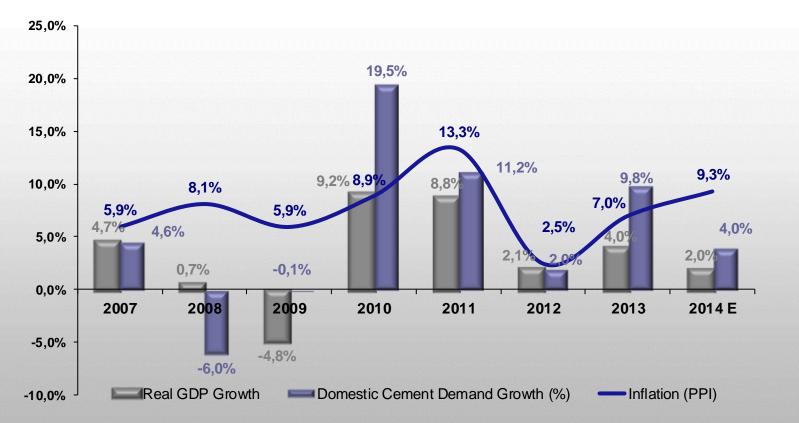




•FX rate: TL depreciation led to revize the expectations

•USD and EUR are expected to continue to appreciate in 2014 which would positively effect export revenues

Macroeconomic Assumptions for Turkey 2007 – 2014E (Continued)



•Real GDP growth expected to return its 2012 level

•Domestic cement demand growth is expected to be stronger than GDP growth in 2014 due to continuing urban transformation and infrastructure activities

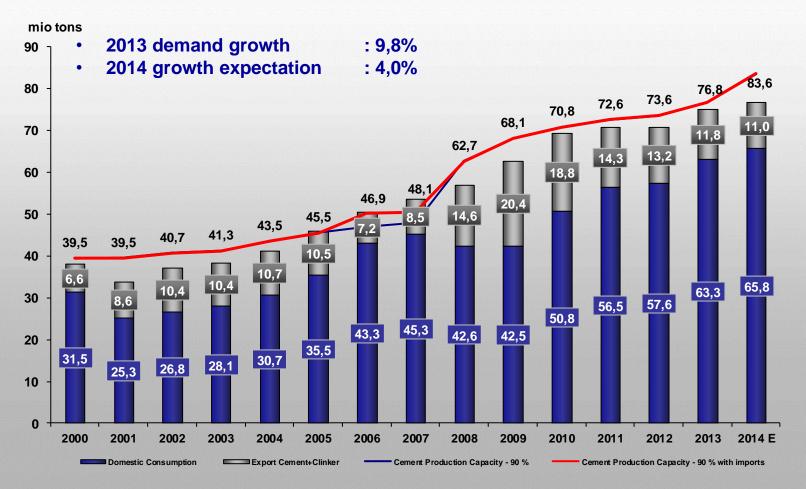
•TRL depreciation effects are expected to be reflected on inflation in 2014

Source: Sabancı Holding and Akcansa assumptions





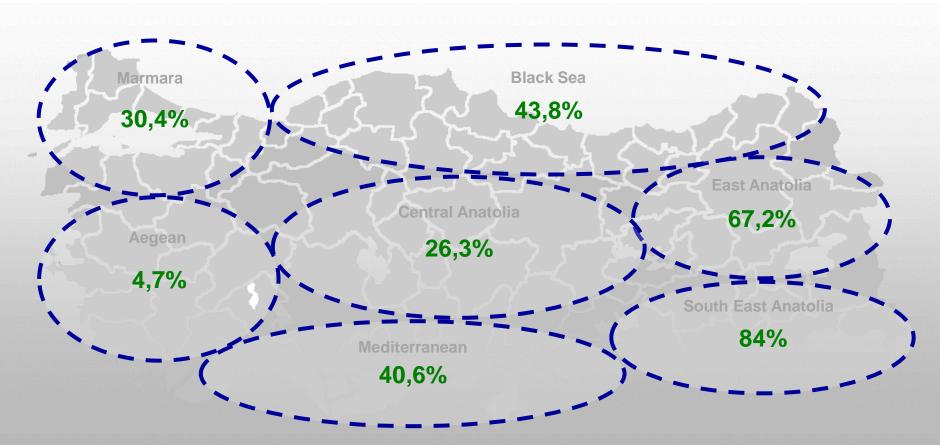
Turkish Cement Sector (2000 – 2014E)



This presentation/report demonstrates "estimated results" of market research done by Akçansa Çimento Sanayi ve Ticaret A.Ş. in addition to Turkish Cement Manufacturers' Association figures.



Domestic Sales Volumes Change (February YTD)



Cement demand in Turkish domestic market is expected to increase by 42,4%

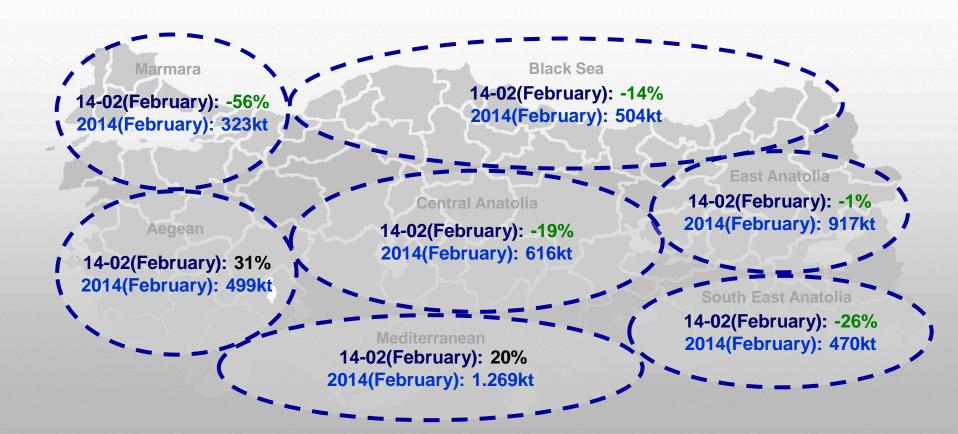
Cement and clinker export figures of Turkey decreased 27,5%

This presentation/report demonstrates announcement of TCMA and Akçansa as of February'14 Figures include non TCMA member figures





Clinker Stock Level Change (February YTD)



In Turkey, total clinker stocks are 4,6 mio tons and there is a 0,1% decrease in stock level compared to the last year's figure

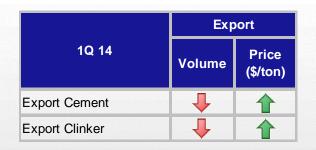
This presentation/report demonstrates announcement of TCMA as of February'14 Figures do not include non TCMA members' figures



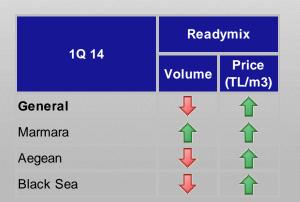


Market Trends

	Dom	estic
1Q 14	Volume	Price (TL/ton)
Domestic Cement		
Marmara		
Aegean	•	
Black Sea		



 Domestic volume increase exceeded export volume decrease



 Slight decrease in RMC volume with higher prices

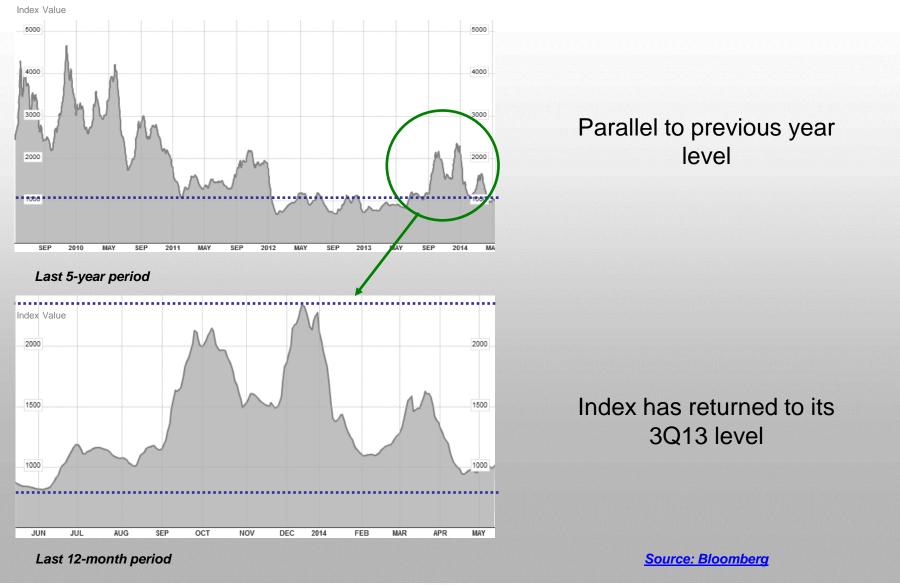


• Favorable fuel, higher electricity and diesel prices





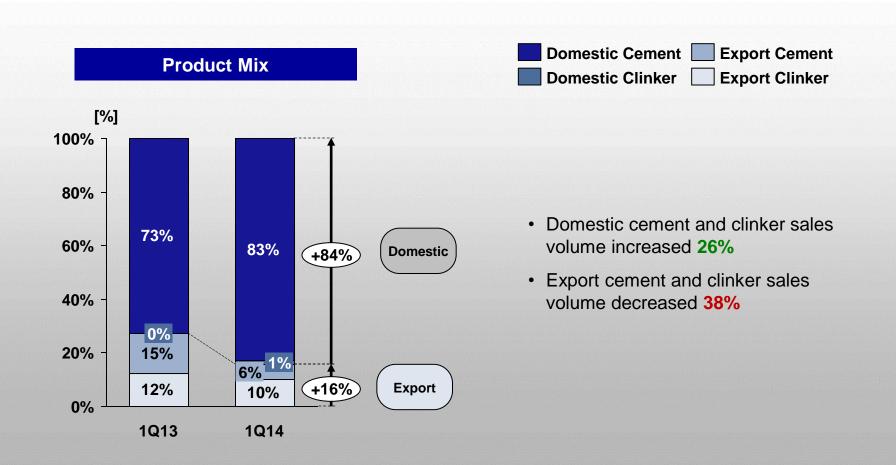
Baltic Dry Index







Akçansa Sales Volume Components

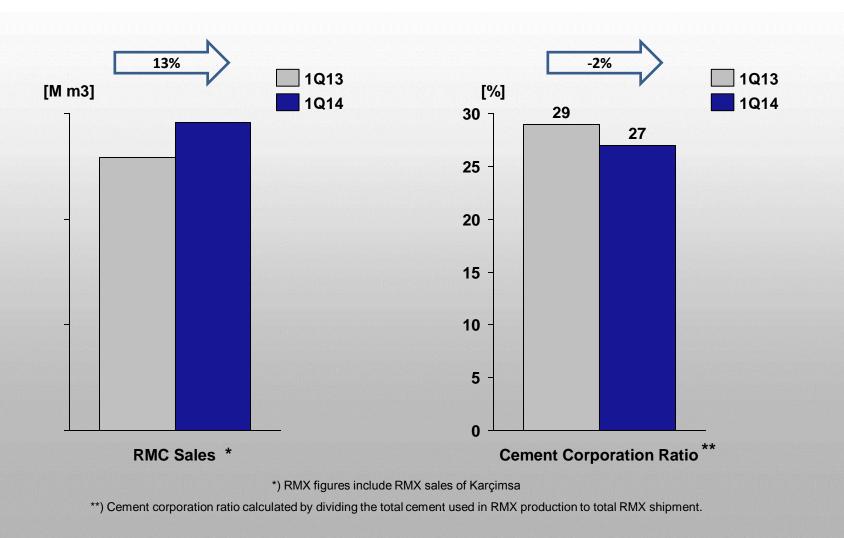


*) Domestic cement figures include Karçimsa and transfer to RMC figures





Akçansa Sales Volumes (Continued)



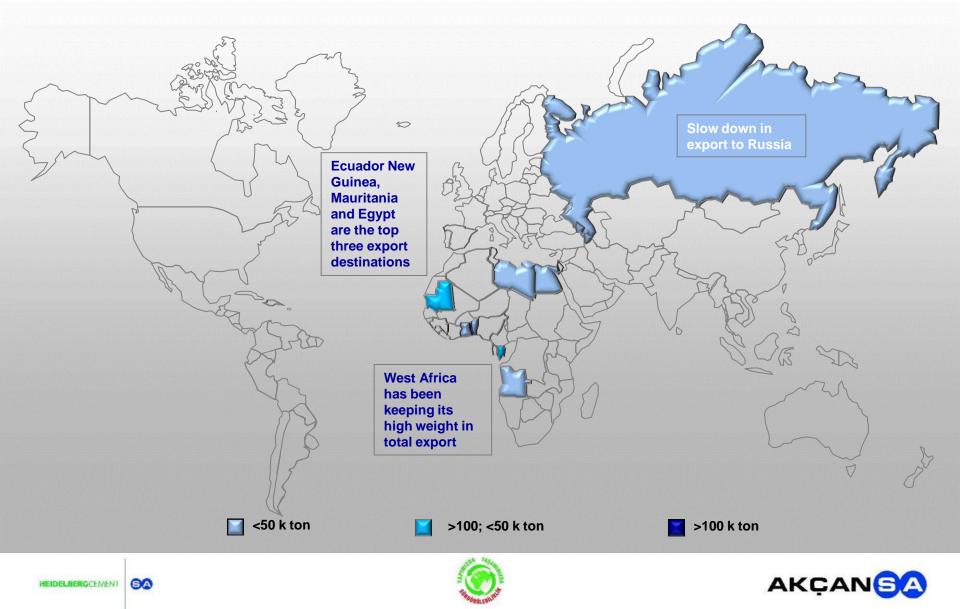
These figures include Akçansa and Karçimsa results. These figures represent the management report view.





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Akcansa Export Regions (1Q14)



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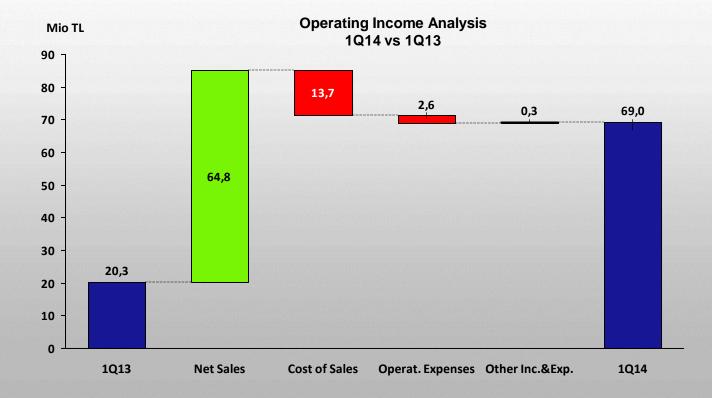


Cement Mio TL	1Q13	1Q14	Var. 1Q14 vs. 1Q13	% Ch. Q
Net Sales	170,2	235,0	64,8	38,1%
Cost of Sales	(138,8)	(152,5)	(13,7)	9,9%
Gross Margin	31,4	82,5	51,1	162,7%
Operating Expenses	(9,9)	(12,6)	(2,6)	26,6%
Other Operating Income/Charges	(1,2)	(0,9)	0,3	-23,8%
Operating Profit/Loss	20,3	69,0	48,7	240,3%
Income/Losses from Investment Activities	10,9	17,7	6,8	62,0%
Non-Operating Financial Income/Charge	(3,8)	(4,8)	(1,0)	26,7%
Profit/Loss before Taxes	27,4	81,9	54,5	198,8%
Gross Margin %	18,5%	35,1%	16,7%	
EBIT Margin %	12,6%	29,8%	17,1%	
EBITDA Margin %	19,9%	35,5%	15,6%	





Cement B/L Profit and Loss Accounts (Continued)



These figures include only Akçansa and Karçimsa results. These figures represent the management report view.





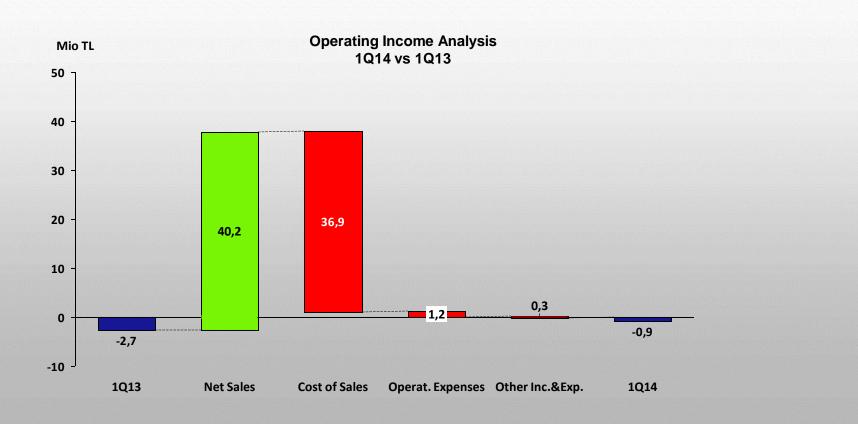
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Readymix Mio TL	1Q13	1Q14	Var. 1Q14 vs. 1Q13	% Ch. Q
Net Sales	90,2	130,5	40,2	44,6%
Cost of Sales	(90,4)	(127,2)	(36,9)	40,8%
Gross Margin	(0,2)	3,2	3,4	-2030,7%
Operating Expenses	(2,5)	(3,7)	(1,2)	49,2%
Other Operating Income/Charges	(0,1)	(0,4)	(0,3)	297,6%
Operating Profit/Loss	(2,7)	(0,9)	1,8	-66,9%
Income/Losses from Investment Activities	1,1	(0,1)	(1,2)	-106,5%
Non-Operating Financial Income/Charge	(0,0)	0,3	0,3	-5793,2%
Profit/Loss before Taxes	(1,7)	(0,7)	1,0	-57,3%
Gross Margin %	-0,2%	2,5%	2,6%	
EBIT Margin %	-2,9%	-0,4%	2,6%	
EBITDA Margin %	-0,8%	1,2%	2,0%	





Readymix B/L Profit and Loss Accounts (Continued)







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Income Statement

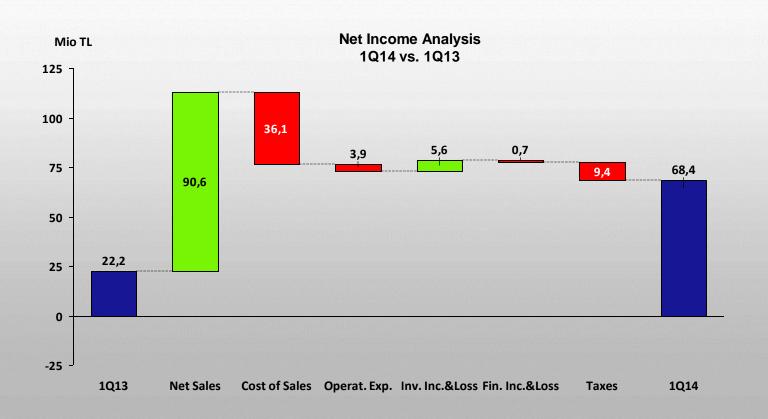
Gross Margin 31,3 85,7 54,5 Marketing&Sales Expense (2,7) (4,9) (2,2) General Management Expenses (9,7) (11,3) (1,6) EBIT 18,9 69,5 50,6 Other Operating Income/Charges (1,3) (1,4) (0,0) Operating Income 17,5 68,1 50,6 Income/Losses from Investment Activities 12,0 17,6 5,6 Non-Operating Financial Income 2,2 2,3 0,0 Non-Operating Financial Charge (6,0) (6,8) (0,8)	38,7% 17,8% 174,3%
Gross Margin 31,3 85,7 54,5 Marketing&Sales Expense (2,7) (4,9) (2,2) General Management Expenses (9,7) (11,3) (1,6) EBIT 18,9 69,5 50,6 Other Operating Income/Charges (1,3) (1,4) (0,0) Operating Income 17,5 68,1 50,6 Income/Losses from Investment Activities 12,0 17,6 5,6 Non-Operating Financial Income 2,2 2,3 0,0 Non-Operating Financial Charge (6,0) (6,8) (0,8)	
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General Management Expenses (9,7) (11,3) (1,6) EBIT 18,9 69,5 50,6 Other Operating Income/Charges (1,3) (1,4) (0,0) Operating Income 17,5 68,1 50,6 Income/Losses from Investment Activities 12,0 17,6 5,6 Non-Operating Financial Income 2,2 2,3 0,0 Non-Operating Financial Charge (6,0) (6,8) (0,8)	174,370
EBIT 18,9 69,5 50,6 Other Operating Income/Charges (1,3) (1,4) (0,0) Operating Income 17,5 68,1 50,6 Income/Losses from Investment Activities 12,0 17,6 5,6 Non-Operating Financial Income 2,2 2,3 0,0 Non-Operating Financial Charge (6,0) (6,8) (0,8)	82,4%
Other Operating Income/Charges (1,3) (1,4) (0,0) Operating Income 17,5 68,1 50,6 Income/Losses from Investment Activities 12,0 17,6 5,6 Non-Operating Financial Income 2,2 2,3 0,0 Non-Operating Financial Charge (6,0) (6,8) (0,8)	16,8%
Operating Income17,568,150,6Income/Losses from Investment Activities12,017,65,6Non-Operating Financial Income2,22,30,0Non-Operating Financial Charge(6,0)(6,8)(0,8)	268,4%
Income/Losses from Investment Activities12,017,65,6Non-Operating Financial Income2,22,30,0Non-Operating Financial Charge(6,0)(6,8)(0,8)	3,0%
Non-Operating Financial Income2,22,30,0Non-Operating Financial Charge(6,0)(6,8)(0,8)	288,4%
Non-Operating Financial Charge (6,0) (6,8) (0,8)	46,8%
	2,0%
	13,1%
Profit/Loss before Taxes 25,8 81,2 55,5	215,4%
Taxes On Income (3,5) (12,9) (9,4)	266,5%
Net Income/Loss 22,2 68,4 46,1	207,3%
Gross Margin % 13,3% 26,4% 13,0%	
EBITDA Margin % * 14,4% 26,2% 11,9%	
EBIT Margin % 8,1% 21,4% 13,3%	
Net Income Margin % 9,5% 21,0% 11,5%	

*) Excludes the depreciation and amortization amount attributable to other operating expenses.





Company Profit and Loss Accounts (Continued)







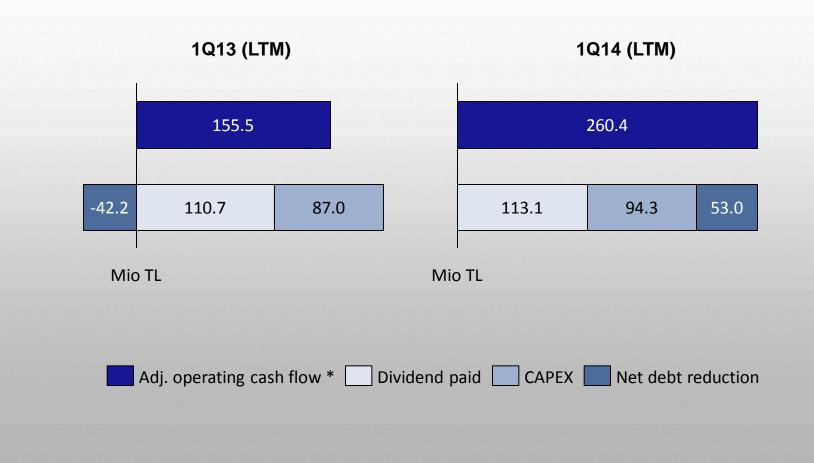
Cash Flow Statement

Company Mio TL	1Q13	1Q14
Cash flow from operating activities		
Operating income before the changes in working capital	32,5	83,2
Changes in working capital	16,1	(33,3)
Decrease in provisions through cash payments	(8,5)	(11,5)
Cash flow from investing activities	40,1	38,4
Tangible and intangible fixed assets	(16,0)	(21,8)
Financial assets	-	(0,1)
Proceed from fixed asset disposals	1,3	0,2
Dividend Received	10,9	17,7
	(3,8)	(4,0)
Cash flow from financing activities		
Dividend payments	(110,7)	(113,1)
Net proceeds from bonds and loans	102,8	133,6
Interest received	0,1	0,4
	(7,7)	20,8
Net change in cash and cash equivalents - continuing operations	28,6	55,2
Change in cash & cash equivalents	28,6	55,2
Cash & cash equivalents at 1 January	13,7	15,8
Cash & cash equivalents on 31 March	42,3	71,0





Cash Flow Statement (Continued)

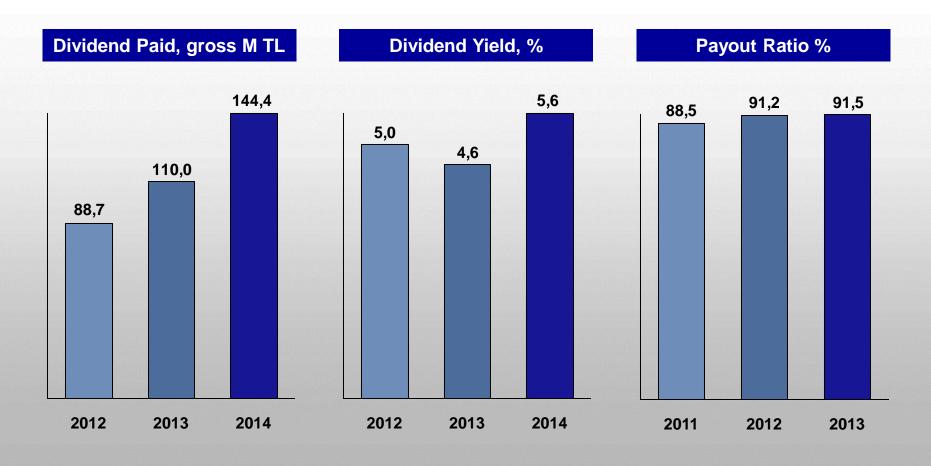


*) Operating cash flow is adjusted for dividend received and other items.





Dividend Paid, Dividend Yield and Payout Ratio

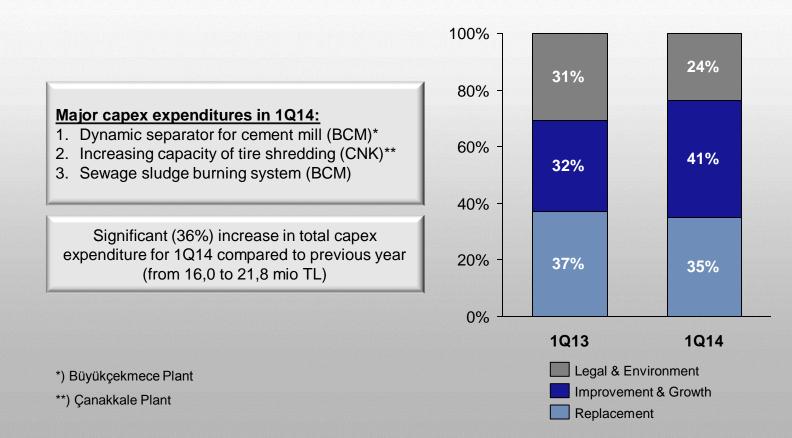


There has not been any change in dividend payment policy throughout years





Total Capex Distribution



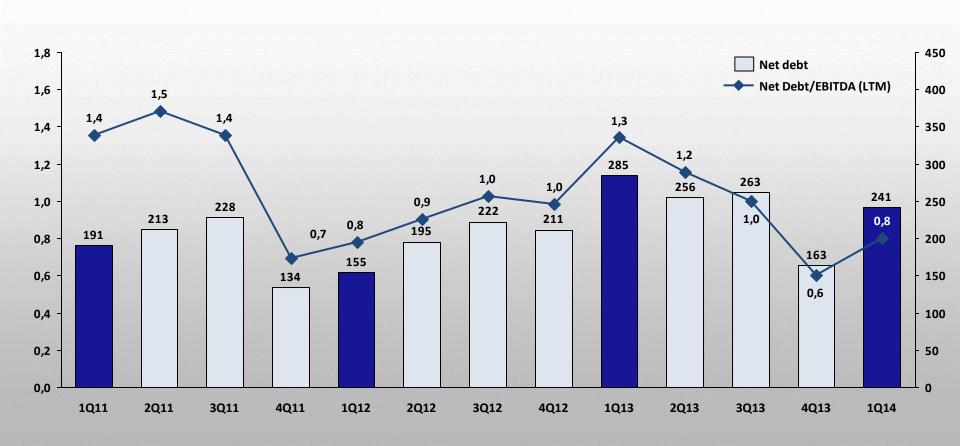
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Net Debt / EBITDA







Balance Sheet

Mio TL	31.03.2013	31.12.2013	31.03.2014	Variance 1Q14 vs 1Q13	Mio TL	31.03.2013	31.12.2013	31.03.2014	Variance 1Q14 vs 1Q13
Current Assets	453,5	478,7	555,5	76,8	Current Liabilities	501,0	381,1	482,1	101,1
Cash & cash equivalents	42,3	15,8	71,0	55,2	Financial Liabilities	327,5	149,4	222,3	73,0
Trade receivables	267,3	326,6	347,4	20,8	Trade payables	106,1	192,7	181,0	(11,7)
Inventories	123,6	117,1	126,9	9,8	Tax payable	4,6	9,9	14,2	4,2
Other current assets	20,3	19,2	10,2	(9,1)	Other current liabilities	62,8	29,0	64,6	35,6
Non-current Assets	972,3	998,5	1.002,1	3,6	Non-current Liabilities	67,5	96,1	155,4	59,3
Financial investments	161,0	164,9	161,9	(2,9)	Financial Liabilities		29,9	90,0	60,1
Fixed Assets	676,9	700,3	705,9		LT provisions	24,3	21,8	22,4	0,6
Goodwill	129,5	129,5	129,5	-	Deferred tax liabilities	43,1	44,3	43,0	(1,3)
Deferred tax assets	1,2	1,1	1,1	(0,0)	Other non-current liablities	- 10 - 10 - 10 - 10 - 10 - 10 - 10 - 10		-	-
Other non-current assets	3,8	2,8	3,7						

Shareholders Equity	857,3	1.000,1	920,1	(80,0)
Paid in Capital	191,4	191,4	191,4	-
Retained earnings	518,8	518,8	532,3	13,5
Comprehensive income	113,9	119,5	116,6	(2,9)
Net income	22,1	157,9	68,2	(89,7)
Minority interest	11,2	12,5	11,5	(1,0)

TOTAL ASSETS	1.425,8 1.477,2 1.557,6	80,4	TOTAL LIABLI	LITES & EQUITY	1.425,8	1.477,2	1.557,6	80,4
	BS data and key ratios	31.03.2013	31.12.2013	31.03.2014	Variance 1Q14 vs 1Q13			
	Working Capital	284,8	250,9	293,3	8,6			
	Working Capital / Sales (LTM)	27,1%	21,8%	25,5%	-1,6%			
	Net debt	285,2	163,5	241,3	(43,9)			
	Net debt / EBITDA (LTM)	1,3x	0,6x	0,8x				
	Net Debt / Equity	33,3%	16,3%	26,2%	-7,0%			





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Outlook 2014

Economic Activities

- Domestic demand is growing and prices are rising
 - Further price increase in 2014
- Construction based growth will continue
 - Strong urban transformation activity
 - 3rd bridge and highway on the European side project will continue in 2014
 - Stable West and North African demand

Operations

- Continued focus on margin enhancement
- Focus on added value products in RMC
- To be the partner of green building projects
 - 2020 target: To be the solution partner for 30% of green building projects in Marmara region

Energy

- Stabilizing the alternative fuel supply
 - Continue to import shredded tire
 - Planned to have RDF import licence like shredded tire
 - Agreement with Recydia Waste Management Company:
 - Over 100 k ton waste will be supplied per year













Outlook 2014 (Continued)

3rd Bridge and European Highway Project

Basic Info:

- Groundbreaking ceremony was held on 29 May 2013.
- Ictas Construction Industry Trade Corp.-Astaldi Joint Initiative Group won the project
- Construction:
 - The tallest suspension bridge of world
 - 8 lanes highway
 - 2 lanes railway
 - Width 59 m
 - Height 320 m
 - 1st Bridge height 165 m
 - 2nd Bridge height 102 m
 - Highway length 115 km

Operational Info

- Estimated cost is 2,5 bio USD
- Will be built in 3 years
- 3rd bridge and highway on the European side project will continue in 2014
- Consumption for total project :
 - Volume:~1,2 m m3 RMX and ~0,25 mt CEM
 - 3rd Bridge; Volume : 2013-2014 : ~ 200 k m3
 - Highway; Volume : 2013-2015 : ~1000 k m3











Outlook 2014 (Continued)

Urban Transformation in Turkey

- Transformation of 253 thousand units was achieved in 2013
- Transformation of 500 thousand independent units is planned to be completed in 2014
- 20-year goal is the conversion of 6.5 million housing units.

Urban Transformation in Istanbul

- 20 thousand urban transformation report for buildings was given across the country in 2013
- 15 thousand of total is given to the buildings in Istanbul
- In January of 2013, the number of buildings entering the system was 50. However this figure was 1,500 in January of 2014
- Monthly figures are expected to be 2,500 by the end of year.
- The biggest demand has come from Kadıköy, Esenyurt and Küçükçekmece respectively

Urban Transformation Effect on RMC Demand

- In 10 year period, 300 million cubic meters of ready-mix concrete will be needed for urban renewal.
- The annual requirement is expected to be 30 million cubic meters.



2013 Realized transformation ISTANBUL→ 150 K Buildings

6,0 mio m³

1.8 mio ton



13,5 mio m³

4.2 mio ton

2014 Targeted transformation İSTANBUL→ 350 K Buildings

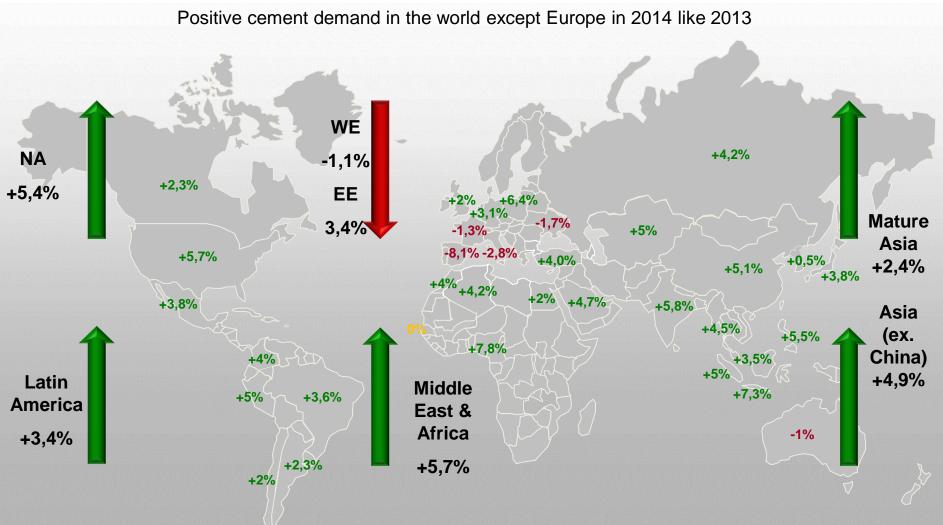
Sources: Ministry of Environment and Urban Planning, Istanbul Urban Regeneration Association, Turkey Ready Mixed Concrete Association





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Cement Consumption Trends : Regional Consumption 2014 Estimate

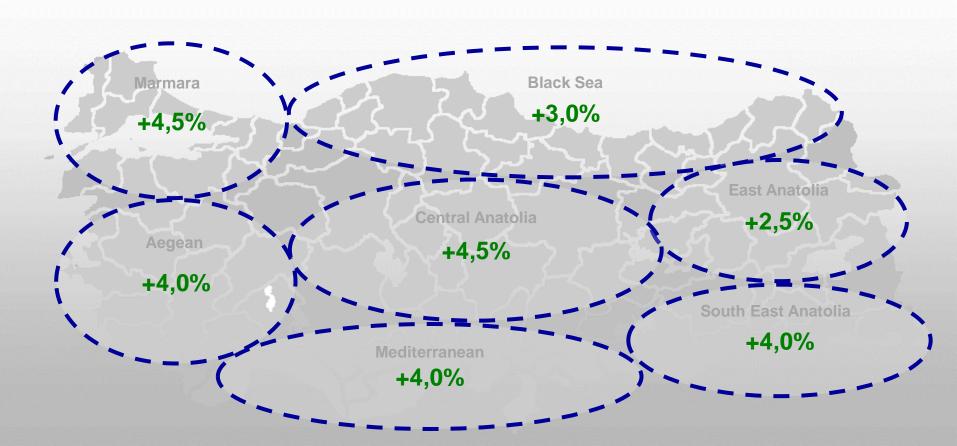


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Turkish Cement Market, Sales Volumes Change %, (2014 - Expected)



Cement demand in Turkish domestic market is expected to grow 4% in 2014

This presentation/report demonstrates "estimated results" of market research done by Akçansa Çimento Sanayi ve Ticaret A.Ş.





HEIDELBERGCEMENT

Market Trends



(*) Compared to FY 13



- Stable domestic but decreasing export cement sales
- Continuing RMC and cement price increase
- Stronger RMC sales and clinker export



(*) Compared to 1Q 2014

Compared to 1Q14:

- Limited unfavorable energy pricing conditions
- USD appreciation effect will be reflected on energy prices





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Appendix





Akcansa at a glance

Operations in Turkey



Key Operational Highlights

СЕМ	RMC	Ports	Terminals
 3 cement plants 6,5 m ton clinker capacity 9,0 m ton cement capacity 	 40 RMC terminals 7,8 million m3 RMC capacity 	• 2 ports • Ambarlı & Çanakkale	 6 domestic terminals 3,2 m ton total operating capacity

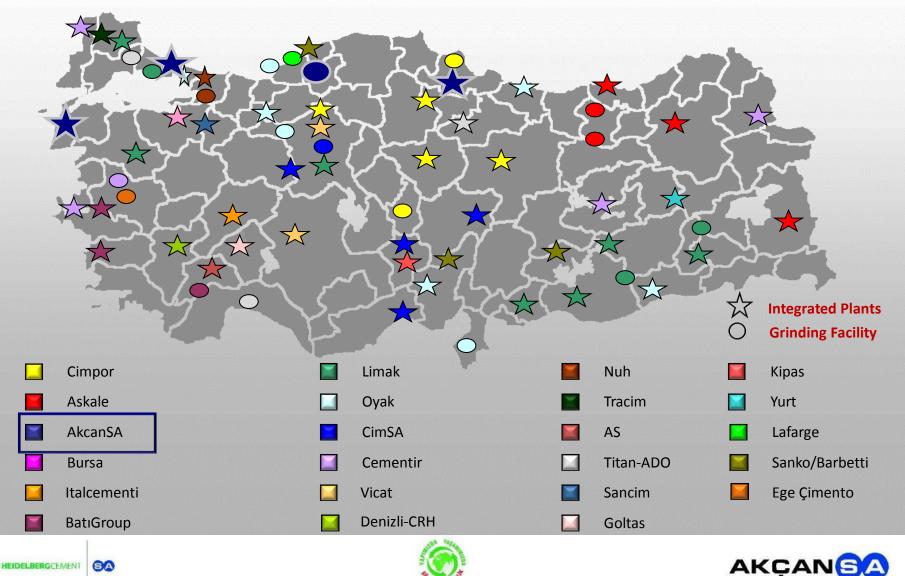
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Cement Sector Distribution in Turkey

48 integrated plants, 20 grinding mills, 68 plants, 23 players



Source: TCMA

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Cement Sector Distribution in Turkey

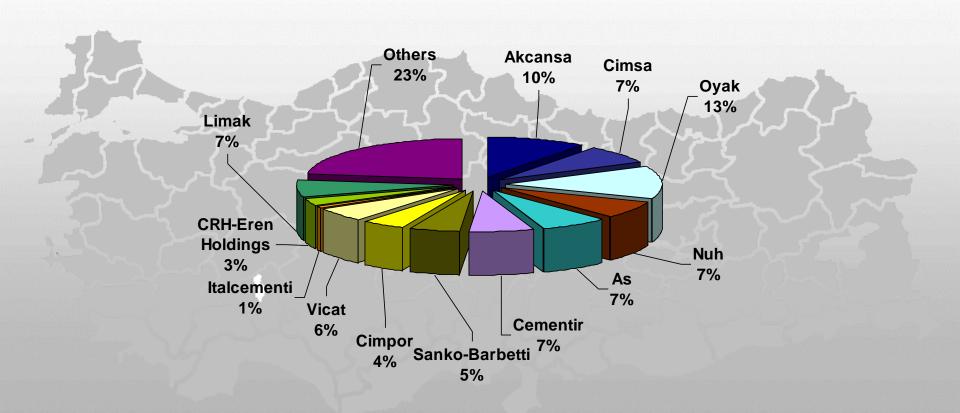
48 integrated plants, 20 grinding mills, 68 plants, 23 players







Turkey Clinker Capacity Distribution



First 3 groups form 37% of the Turkish Cement Capacity

Source: TCMA





Turkish Cement Market (Expectations)



	2006	2007	2008	2009	2010	2011	2012	2013	2014E
1. Private Housing	62%	57%	50%	51%	54%	52%	53%	53%	52%
2. Commercial	14%	16%	13%	9%	11%	10%	11%	9%	9%
3. Public	4%	5%	5%	5%	5%	5%	5%	5%	5%
4. Infrastructure/Projects	20%	22%	32%	35%	30%	33%	31%	33%	34%







Source: TUIK and TCMA





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Construction Projects in Turkey

Ongoing Projects

<u>Akcansa</u>

- •Çekmeköy Metro Line
- •Via Trans Meydanbey Project
- Garanti Bank Banking Campus
- Özdilek AVM (Continuing, 200 k m3)
- Zeytinburnu Varyap Project Student Dormitory (Continuing, 80 k m3)
- Sinpaş Bosphorus City Project (Continuing, 500 k m3)
- Sinpaş GYO Akasya Project (Continuing, 450 k m3)
- Varyap Meridian Project (Continuing, 260 k m3)
- Innovia Project (Continuing, 500 k m3)

For further information about our projects please visit our web site: <u>www.betonsa.com.tr</u>

<u>Turkey</u>

New Metro Routes (Project Period: 2010-13)

- Kabataş Mahmutbey;2,4 bio TL
- Beylikdüzü Bakırköy; 2,2 bio TL
- Üsküdar Ümraniye; 1,9 bio TL
- Bakırköy Kirazlı; 0,8 bio TL

Projects in the Pipeline

 İzmit – İzmir Highway; Highway (421 km) Izmit Bridge; Length 1,7 km;Cost : 2 bio TL Four tunnels (7,4 km) 30 viaducts (18,2 km) •Çanakkale Bridge; project Çanakkale Bridge (2,2 km) Highway (13,7 km) 2 mio ton cement excluding the accommodation consumption Third Bridge; project Ictas Construction Industry Trade Corp.-Astaldi Joint Initiative Group won the project Estimated cost is \$2,5 bio Will be built in 3 years I mio ton cement excluding the accommodation consumption The Bosphorus Tunnel, project •5.4 km Highway 1.1 bio USD Tunnels Construction in İstanbul, project 140 km 2 mio ton cement •Urban transformation: •4 bio USD per year (for the following 10 years) Third airport project in Istanbul Capacity: 150 mio people per year





Urban Transformation in Istanbul

Istanbul will be reconstructed in the following ten years and outline of the project is as below:

Environment

- Prince Islands Project
- •Haydarpaşa Train Station Project
- Pedestrianization of Taksim Square
- Pedestrianization of Kadıköy Square
- •Beyoğlu Kasımpaşa Hasköy Highway Rehabilitation
- Levent Champs-Élysées Project
- •Beşiktaş Square
- Üskidar Square
- Cendere Teknopark Project
- Two new city hospital
- Two new city project
- Galataport
- Channel Istanbul Project
- •Çamlıca TV Tower
- •İstanbul Finance Center Project
- Istanbul Municipality Headquarter

Transportation

- Marmaray
- •Tube channel for rubber tyred vehicles
- •3rd bridge and North Marmara Highway
- •Ankara İstanbul high speed train
- İstanbul Edirne high speed train
- •3rd airport
- New metro lines
- New metrobus lines
- •Airway trains
- •Ro-Ro Line
- Da-Vinci Bridge
- •Telpher line for Bosphorus and Golden Horn
- Touristic express trailway

Urban Transformation

- •Tarlabaşı (278 houses)
- Sulukule (354 parcels)
- •Fikirtepe (131 ha)
- •Okmeydanı (176 ha)
- •Bayrampaşa (11,3 ha, 4 k houses)
- •Zeytinburnu Sümer District (1.536 houses)
- •Kayabaşı (60 k hauses)
- •Kartal (330 ha, 5 bio USD)
- •Maltepe-Dragos (32 ha)
- •Ayamama (230 ha)
- Küçükçekmece Ayazma (6,5 k houses)
- •Avcılar (180 ha)
- •Beyoğlu Perşembe Pazarı (8,5 ha)
- •Süleymaniye (94 ha)

Source: CNBC-e Business, June'12 Ha: Hectare

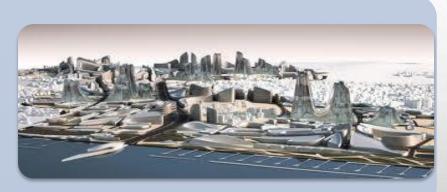




Big Infrastructure Projects in Istanbul

Biggest projects for Istanbul are as below:





3rd Airport

- The largest airport in the world -- or at least challenge regional rival Dubai
- Capacity: 150 mio passangers per year
- Will be constructed on İstanbul's European side between the Black Sea regions of Yeniköy and Akpinar
- Creating an estimated 120,000 jobs
- Contractors will be bidding on a 25-year build-and-operate contract for the airport
- Project cost would be around 8.7 bio USD

Urban Transformation

- •4 bio USD per year for the following 10 years
- •Major areas for the urban transformation are:
- Fikirtepe (131 ha)
- •Okmeydanı (176 ha)
- •Kartal (330 ha, 5 bio USD)
- •Ayamama (230 ha)
- Küçükçekmece Ayazma (6,5 k houses)
- •Avcılar (180 ha)
- Süleymaniye (94 ha)

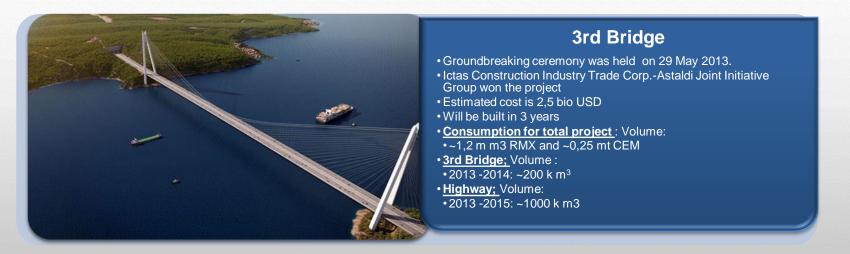
Source: Todayszaman, CNBC-e Business, June'12 Ha: Hectare





Big Infrastructure Projects in Istanbul (Continued)

Biggest projects for Istanbul are as below:







Source: Todayszaman, CNBC-e Business, June'12 Ha: Hectare





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Energy always matters

- To increase efficiency on energy usage
 - Flexibility in use of petrocoke and coal
 - Use of import channels of HC Trading firms
 - High-sulfur petrocoke usage permit
 - Hedging coal purchases to minimize cost inflation risk
 - Active electricity portfolio management
 - Canakkale Plant has started the shreded tire importation in the second quarter of 2012
- To increase alternative fuel usage
 - Alternative fuel feeding system investment in Canakkale Plant
 - Agreement with Recydia Waste Management Company
 - Continue to import shredded tire
 - Planned to have RDF import license like shredded tire









OIBD & OI

Company Mio TL	1Q13	1Q14	Var. 1Q14 vs. 1Q13	% Ch. Q
Net Sales	234,3	324,9	90,6	38,7%
OIBD *	32,6	84,0	51,5	157,9%
Depreciation & Amortization **	15,0	15,9	0,9	5,8%
OI ***	17,5	68,1	50,6	288,4%
OIBD Margin %	13,9%	25,9%	12,0%	
Ol Margin %	7,5%	21,0%	13,5%	

*) OIBD : Operating Income Before Depreciation and Amortization

**) Represent the total depreciation and amortization amount booked in P&L

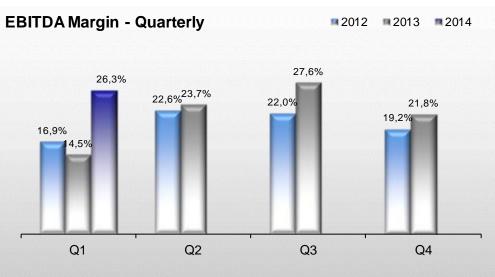
***) OI : Operating Income

These figures include only Akçansa and Karçimsa results. These figures represent the management report view.

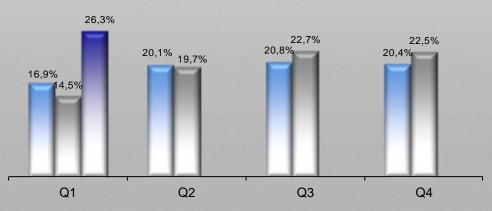




EBITDA Margins



EBITDA Margin - YTD 2012 2013 2014

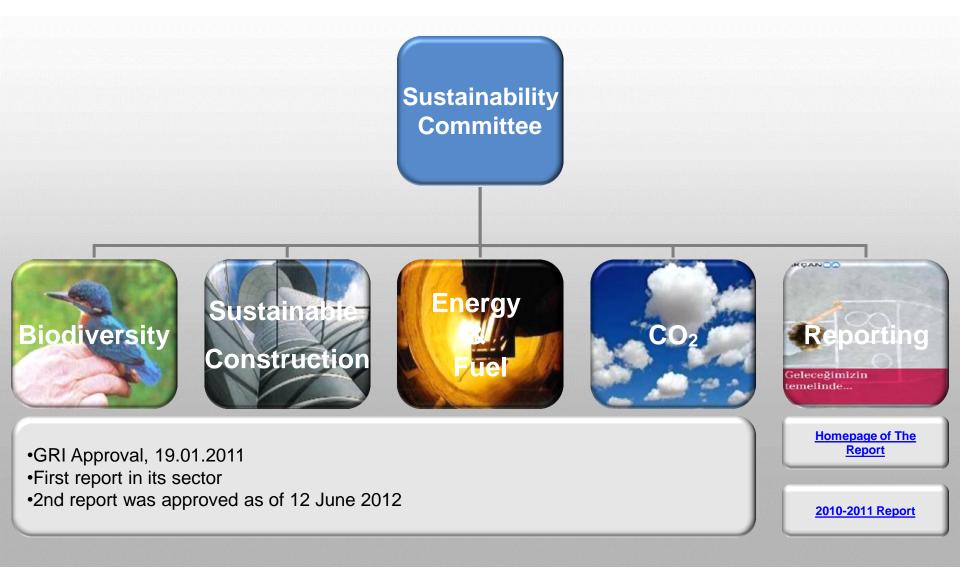


These figures include only Akçansa and Karçimsa results. These figures represent the management report view.





Akçansa Sustainability Approach







Awards

Golden Collar Award for Invest in Human Capital category

- By Sabancı Holding
- The Most Admired Cement Company 2013
 - By Capital Business Magazine

Environmental Award

- Çanakkale Waste Heat Facility
- By Istanbul Chamber of Industry

 Sustainable Waste Management and Communication Award

- (One Carbon Double Oxygen Project)
- By CSR Europe











General Basics About Cement and RMC Production

Production

- 1,6 ton limestone is consumed to produce 1 ton of clinker
- •75-90% clinker is consumed to produce 1 ton of cement
- 250-300 kg of cement in 1 m3 RMC produced
- 1,5-2,0 ton of aggregate in 1 m3 RMC produced depending on the type of RMC produced

Fuel

- A cement plant of 1 mio ton clinker capacity may consume 100 k ton petrocoke or 130 k ton coal, or a mix of both
- •7.500 kcal/ton in petrocoke vs. 6.000 kcal/ton in coal.
- •Fuel accounts for 30-40% of the variable cost of producing 1 ton of cement
- 1% increase in alternative fuel usage have 1,5-2 mio TL cost advantage per year

Electricity

- •Electricity accounts 25-30% of the variable cost of producing 1 ton of cement.
- •0,01 TL increase in cost of 1 kwh electricity corresponds to 1-1,5 TL cost increase in 1 ton of cement.
- Contribution of waste heat project
 - •33% of Çanakkale Plant electricity consumption
 - Monthly contribution to P&L of Akcansa will be around 1-1,5 mio TL based on current electricity prices



